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摘要(中)	氫化油脂廣泛的被應用於烘焙食品、油炸食品和人造奶油等食品中，因此，在許多食品中都可發現反式脂肪酸的存在。根據流行病學的研究指出，攝取過量反式脂肪酸可能會導致血液中膽固醇含量上升及癌症發生。

本研究之目的即在開發分析食品中反式脂肪酸的方法，並探討反式脂肪酸於油脂及油炸食品加熱過程中的生成。以雞腿及薯條為原料，利用未經氫化大豆油和氫化大豆油以 160、180 和 200 °C 油炸。此外，將未經氫化大豆油和氫化大豆油於相同溫度下單獨加熱，並將加熱時間延長為 24 小時。油炸雞腿及薯條以氯仿和甲醇 (2:1, v/v) 混合溶劑萃取反式脂肪酸，再進行皂化及甲基酯化；油炸油部分則直接進行皂化及甲基酯化。以氣相層析儀配合火焰離子偵檢器和質譜儀，分析及鑑定樣品及油脂於不同加熱條件下，反式脂肪酸生成的種類和含量。評估的毛細管柱包括 DB-1 (J&W, 60 m × 0.32 mm I.D., 0.25 μm film thickness)、INNOWax (Agilent, 30 m × 0.32 mm I.D., 0.25 μm film thickness)、INNOWax (Agilent, 60 m × 0.32 mm I.D., 0.25 μm film thickness) 及 HP-88 (Agilent, 100 m × 0.25 mm I.D., 0.2 μm film thickness)。結果顯示，HP-88 管柱具有最佳的分離效果，注射器分流比 10:1，管柱初始溫度 170°C，維持 24 分鐘，每分鐘升高 7.5 °C 至 220 °C，再每分鐘升高 10 °C 至 230 °C，維持 5 分鐘；可於 31 分鐘同步分離 8 種反式脂肪酸。新鮮大豆油中並未發現反式脂肪酸，經 160~200 °C 加熱 24 小時後亦未偵測到反式脂肪酸。相反的，新鮮氫化大豆油中含有三種反式油酸 (C18: 1, Δ6t, Δ9t 及 Δ11t) 及一種反式亞麻油酸 (C18: 2, Δ9t, Δ12t)，但經 160~200 °C 加熱 24 小時後亦未發現反式脂肪酸有明顯生成的現象。單獨加熱未經氫化大豆油和氫化大豆油的脂肪酸含量變化會隨加熱時間及溫度增加而減少，且以 200 °C 加熱 24 小時的減少最為劇烈。未經氫化大豆油油炸的薯條中並未發現反式脂肪酸的生成，氫化大豆油油炸的薯條中則有發現反式脂肪酸，可能是因油炸過程吸收油炸油所致，但於油炸過程並未偵測到反式脂肪酸的生成。雞腿肉部分則無論是以未經氫化大豆油或是氫化大豆油油炸，在油炸過程中皆未發現反式脂肪酸的生成。生雞腿皮於未經氫化大豆油油炸過程中亦未發現反式脂肪酸的生成。經氫化大豆油油炸後的雞腿皮則有發現反式脂肪酸。此種結果顯示，反式脂肪酸必須於更劇烈的加熱條件下才有可能形成。

摘要
(英)

Hydrogenated oil has been widely applied in baking products, frying products and margarine. Thus, trans fatty acids could be found in most of the food products. Epidemiological studies have shown that the intake of excessive amount of trans fatty acids may increase the cholesterol content in blood and lead to occurrence of cancer. The objectives of this research were to develop an improved method for analysis of trans fatty acids and study their formation in fried oil and foods. Both chicken legs and French fries were fried in soybean oil or hydrogenated soybean oil at 160, 180 and 200°C, respectively. In addition, fresh soybean oil and hydrogenated soybean oil were heated separately at different temperatures for 24 h. In fried chicken legs and French fries, the trans fatty acids were extracted using a solvent system of chloroform and methanol(2:1, v/v), followed by saponification and methylation. However, for frying oils, a direct saponification and methylation method was employed. Both fried foods and oils were analyzed separately to study the formation of trans fatty acids and determine their contents by gas chromatography coupled with flame ionization and mass spectrometry detectors. Four types of columns, including DB-1 (J & W, 60 m × 0.32 mm I.D., 0.25 μm film thickness), INNOWax (Agilent, 30 m × 0.32 mm I.D., 0.25 μm film

thickness), INNOWax (Agilent, 60 m × 0.32 mm I.D., 0.25 μm film thickness) and HP-88 (Agilent, 100 m × 0.25 mm I.D., 0.2 μm film thickness) were compared for their separation efficiency of trans fatty acids. Results indicated that a HP-88 column provided better separation than the other columns. The injector split ratio was 10:1, and the column temperature was 170°C in the beginning, maintained for 24 min, increased to 220°C at 7.5°C/min, to 230°C at 10°C/min, and maintained for 5 min. A total of eight trans fatty acids were separated within 31 min. The trans fatty acids were not detected in fresh soybean oil even after heating at 160~200 °C for 24 h. Conversely, three trans oleic acids (C18: 1, Δ6t, Δ9t and Δ11t) and one trans linoleic acid (C18: 2, Δ9t Δ12 t) were found in unheated hydrogenated soybean oil. However, the hydrogenated soybean oil did not show any trans fatty acids formation after heating at 160~200°C for 24 h. The amounts of trans fatty acids in the fresh soybean oil and hydrogenated soybean oil decreased both with increasing heating time and temperature, and reached a plateau at 200°C for 24 h. Trans fatty acids were not detected in French fries fried in fresh soybean oil, but were found in those fried in hydrogenated soybean oil, probably because of absorption of oil by French fries during frying. However, no obvious trans fatty acids formation occurred during frying. For chicken leg meat, trans fatty acids did not form as well during frying in fresh soybean oil or hydrogenated soybean oil. Likewise, trans fatty acids were not detected in chicken leg skin fried with soybean oil but were present in chicken leg skin fried with hydrogenated soybean oil. All in all, the trans fatty acids may only be formed under drastic frying condition.

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